



CERTIFICATE OF REGISTRATION

The management system of certificate number: **272681**

Cascade Engineering, Inc.

5050 33rd Street SE, Grand Rapids, MI, 49512, USA

has been assessed and certified as meeting the requirements of:

ISO 9001:2015

Design, Manufacturing and Assembly of Plastic Products

Further clarifications regarding the scope of this certificate and the applicability of requirements may be obtained by consulting the certifier.



Initial Certification Date: Thursday, January 8, 2004
Current Cycle Start Date: Thursday, December 10, 2026
Latest Issue Date: Friday, October 2, 2026
Expiry Date: Sunday, September 30, 2029
Subject to annual assessments.

Certification Structure: Multi

Authorized by

Steve Russell
Chief Governance Officer

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Certificate issued by Amtivo (USA) Inc.

Certification is conditional on maintaining the required performance standards throughout the certified period of registration.
Amtivo (USA) Inc, 7502 W. 80th Avenue, STE. 225 Arvada, Colorado 80003-2128, USA.



Expiry Date: **Sunday, September 30, 2029**

Certificate Number: **272681**

Locations covered under certification:

- **Cascade Engineering, Inc. (Overall Certification)**
5050 33rd Street SE, Grand Rapids, MI, 49512, USA
Design, Manufacturing and Assembly of Plastic Products
- **Cascade Engineering Center for Innovation**
4855 37th Street, Grand Rapids, MI, 49512, USA
Location Scope: Material Formulation, Process Development, and Material and Product Testing
- **Cascade Engineering, Inc. - Buursma Plant**
4950 37th Street, Grand Rapids, MI, 49512, USA
Location Scope: Manufacturing and Assembly of Plastic Products, Logistics.
- **Cascade Engineering, Inc. - North Plant**
5145 36th Street, Grand Rapids, MI, 49512, USA
Location Scope: Manufacturing and Assembly of Plastic Products
- **Cascade Engineering, Inc. - Ron Jimmerson Plant**
5050 33rd Street, Grand Rapids, MI, 49512, USA
Location Scope: Manufacturing and Assembly of Plastic Products, IT, HR, Management (strategic planning), Purchasing, and Training.
- **Cascade Engineering, Inc. - Warehouse**
3739 Patterson Avenue, Grand Rapids, MI, 49512, USA
Location Scope: Storage and Shipments of Resins, Storage, Shipment and Sequencing of Prototype, Manufactured and Assembled Plastic Products
- **Cascade Engineering, Inc. - West Plant**
5055 36th Street, Grand Rapids, MI, 49512, USA
Location Scope: Design, Prototyping, Manufacturing and Assembly of Plastic Products
- **Noble Polymers, LLC**
4855 37th Street, Grand Rapids, MI, 49512, USA
Location Scope: Design and Manufacture of Custom Compounds

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