



A detailed site map of Cascade facilities in Grand Rapids, Michigan. The map shows the intersection of I-96, Patterson, Kraft, and various streets (28th, 33rd, 36th, 37th, 44th). A green arrow from the previous map points to the location of The Learning Center / Main Office. A north arrow is also present.

33rd Street Plant 5050 33rd Street	The Learning Center / Main Office 5050 33rd Street
South Plant 5141 36th Street	North Plant 5145 36th Street
West Plant 5055 36th Street	East Plant 5175 36th Street
Elston Richards 3733 Patterson	Decade Products 3710 Sysco Court
Buursma Plant / Cascade Cart Solutions 4950 37th Street	Noble Polymers 4855 37th Street

Map labels include: EXIT 43, 28th, 33rd, 36th, 37th, 44th, PATTERSON, KRAFT, I-96, GERALD R. FORD INTERNATIONAL AIRPORT, and an airplane icon.