

# Waste Reduction Team

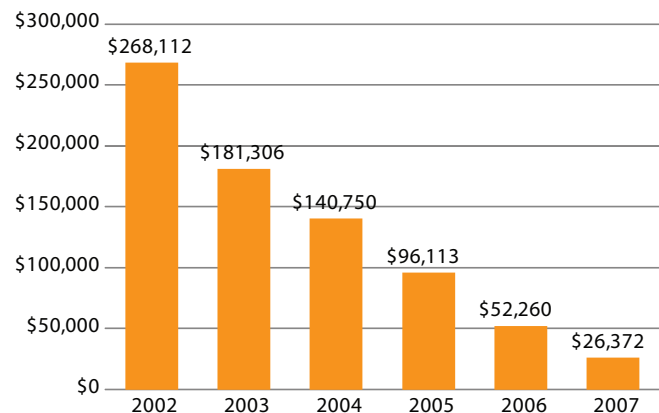


## The Team

The Waste Reduction / Zero Waste Team was formed as Cascade Engineering began to proactively address how we were impacting the environment, and putting a systemic process in place to reduce negative impact on the environment.

Our environmental management system evolved from this understanding, and the Waste Reduction Team became the driver for reducing waste to landfill as well as turning waste into a profitable commodity.

## Waste to Landfill Costs



## The Process

The Waste Reduction Team is a cross functional team that includes members from relevant disciplines. The process begins with a thorough analysis of the waste being generated and leads to an understanding of how reducing, reusing and recycling impacts our environmental footprint, provides cost savings and generates revenue. Employee feedback, visual methods and vendor partnering allow the Zero Waste Team to implement a sustainable system that provides continuous feedback and improvements to the organization's recycling programs and overall environmental management system.

## The Results

- Reduction of environmental footprint
- Savings from reduced landfill costs
- Earnings as waste becomes a commodity
- Foundational to Environmental Management System
- Employee pride through positive company initiative
- Recognition from community as a positive community partner



Helping organizations become  
an employer of choice  
through sustainable solutions

### Contact us at:

3400 Innovation Court SE  
Grand Rapids, MI 49512  
[www.QuestSustainableSolutions.com](http://www.QuestSustainableSolutions.com)  
[quest@cascadeng.com](mailto:quest@cascadeng.com)